

# Work Order ID 56698

March 4, 2010 12:43:00 PM



Page 1

Item ID: D3708-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle

Start Date: 3/05/10

Start Qty: 5.00



Cust Item ID:

Required Date: 3/12/10

Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan:

*PL*

Date: *10-3-04*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3708

Rev A

100

0.00



Small Fab

Small Fab

Memo

Small Fab

1- cut to length as per dwg

2- mark, cut notch and deburr as per dwg

3- form and bend angle as per dwg D3708 using DT9019 template → *SB 10/09/23*

*= 0.00 m-d 10/03/24*

*(SX)*

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

Quality Control

0.00

*S 10/03/24*

*(X5)*

120

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

Hand Finishing

0.00

*M 10/03/29*

*(X5)*

*Ø*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 56698

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Item ID: D3708-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Angle

Start Date: 3/05/10

Start Qty: 5.00



Cust Item ID:

Required Date: 3/12/10

Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

0.00

*BR 10-3-29*

*(5)*

*φ*

Memo

0.00

140



Packaging

Packaging

Identify as per dwg & Stock Location: *086*

0.00

*PC 10/3/29 (5)*

Memo

0.00

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

POSITIVE RECALL

EFFECTIVE *10-3-11* AUTH *W*

RELEASED *W* DATE *10-3-31*

*10/03/31*

*BR 10-3-29 (5)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

March 4, 2010 12:40:27 PM

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Work Order ID: 56698



Parent Item: D3708-3



Parent Item Name: Angle

Start Date: 3/05/10

Required Date: 3/12/10

Comments: IPP Rev:A 08-10-31 new issue DD verified by:EC

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6A0.750W.063		Purchased	No			100	f	24.3600	8.3684			



angle .750 x .750 x .625w



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

24.36

114066

24.36

M. K

8.3684 10/03/11

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

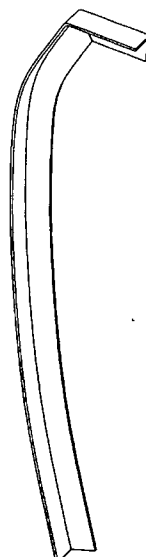
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3708-1 ANGLE**



**D3708-3 ANGLE**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 56698

*BD 10-3-09*

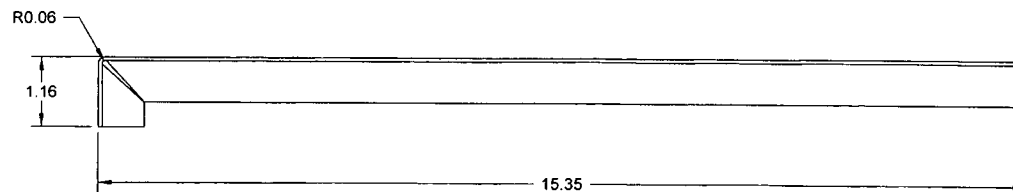
**RELEASED**  
*08/04/09 MB*

**NOTES:**

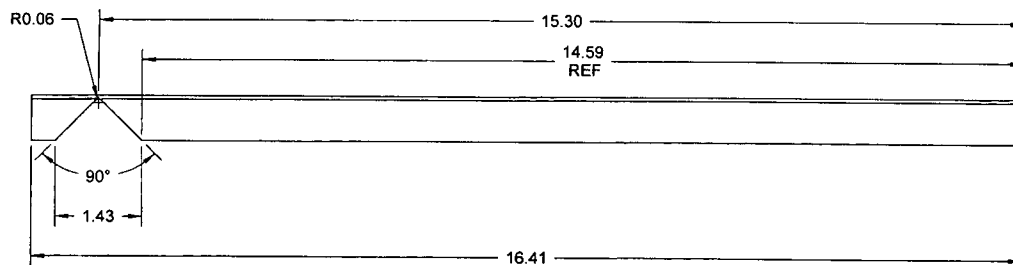
- 1) MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE, 0.75 X 0.75 X 0.063  
PER AMS-QQ-A-200/8  
(REF. DART SPEC. M6061T6A750XW063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3708-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3708-1 = 0.16 lbs  
D3708-3 = 0.14 lbs
- 8) CONTROL SHAPE PER DT9019 TEMPLATE

A	NEW ISSUE	MB	08.02.14
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.02.14		

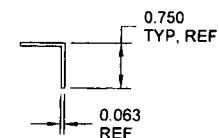
<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D3708</b>	REV. A SHEET 1 OF 3
TITLE <b>ANGLE</b>	SCALE NTS
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**D3708-1 ANGLE**  
(MAKE FROM D3708-1F)



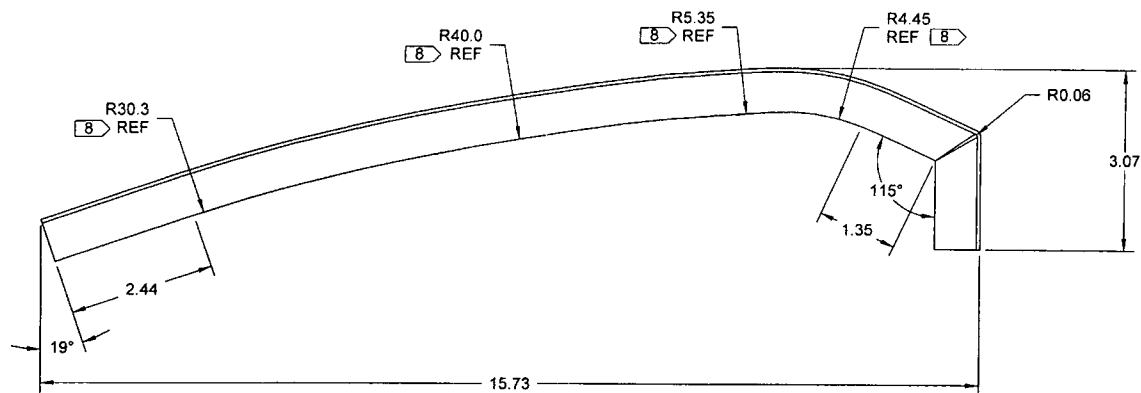
**D3708-1F FLAT PATTERN**



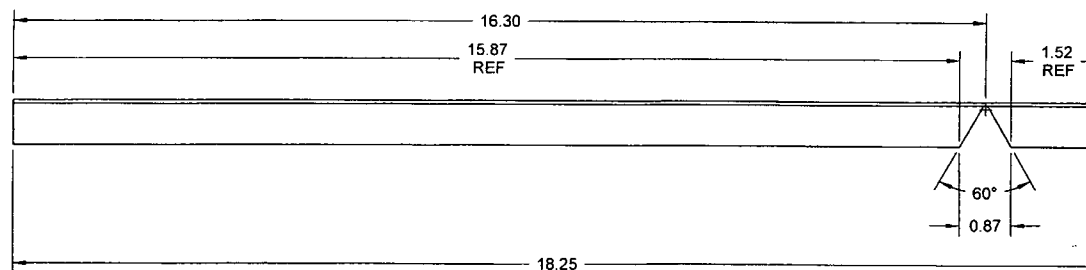
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3708	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		ANGLE	NTS
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W/O 56698 **RELEASED**  
04/24/09

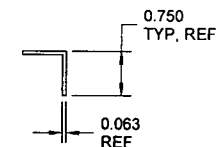




**D3708-3 ANGLE**  
(MAKE FROM D3708-3F)



**D3708-3F FLAT PATTERN ANGLE**



W/O 56698

**RELEASED**  
09/24/79

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